



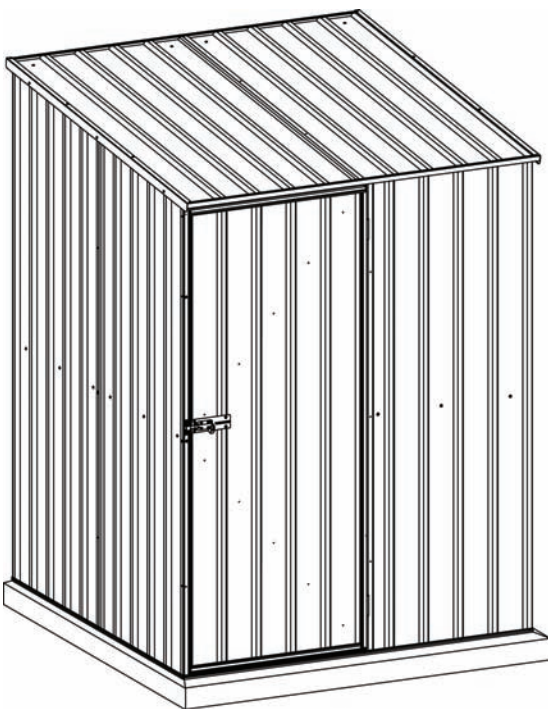
INSTRUCTIONS FOR: GALVANIZED STEEL SHED MODEL No: GSS1515

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

- ❑ WARNING! Ensure Health & Safety, local authority, and general workshop practice regulations are adhered to when building this shed.
 - ✓ Keep the work area clean, uncluttered and ensure there is adequate lighting.
 - ✓ Keep children and unauthorised persons away from the working area.
 - ✗ DO NOT use the shed for any purpose other than that for which it is designed.
 - ✓ Use appropriate safety clothing including eye protection.
- Note! The assembly of this product will require assistance.



Before commencing the assembly, we recommend that you read the instructions thoroughly. Your new shed comes with all the holes pre drilled to make for fast easy assembly. We recommend that you assemble the shed using a trestle table or sawhorses and planks. This will ensure that you are working off the ground and make it easier for you. Assembly is a two person job and should not be attempted in windy conditions.

Step 1: Check all parts against the component list.

Step 2: Assemble rear wall panels.

Step 3: Assemble side wall panels.

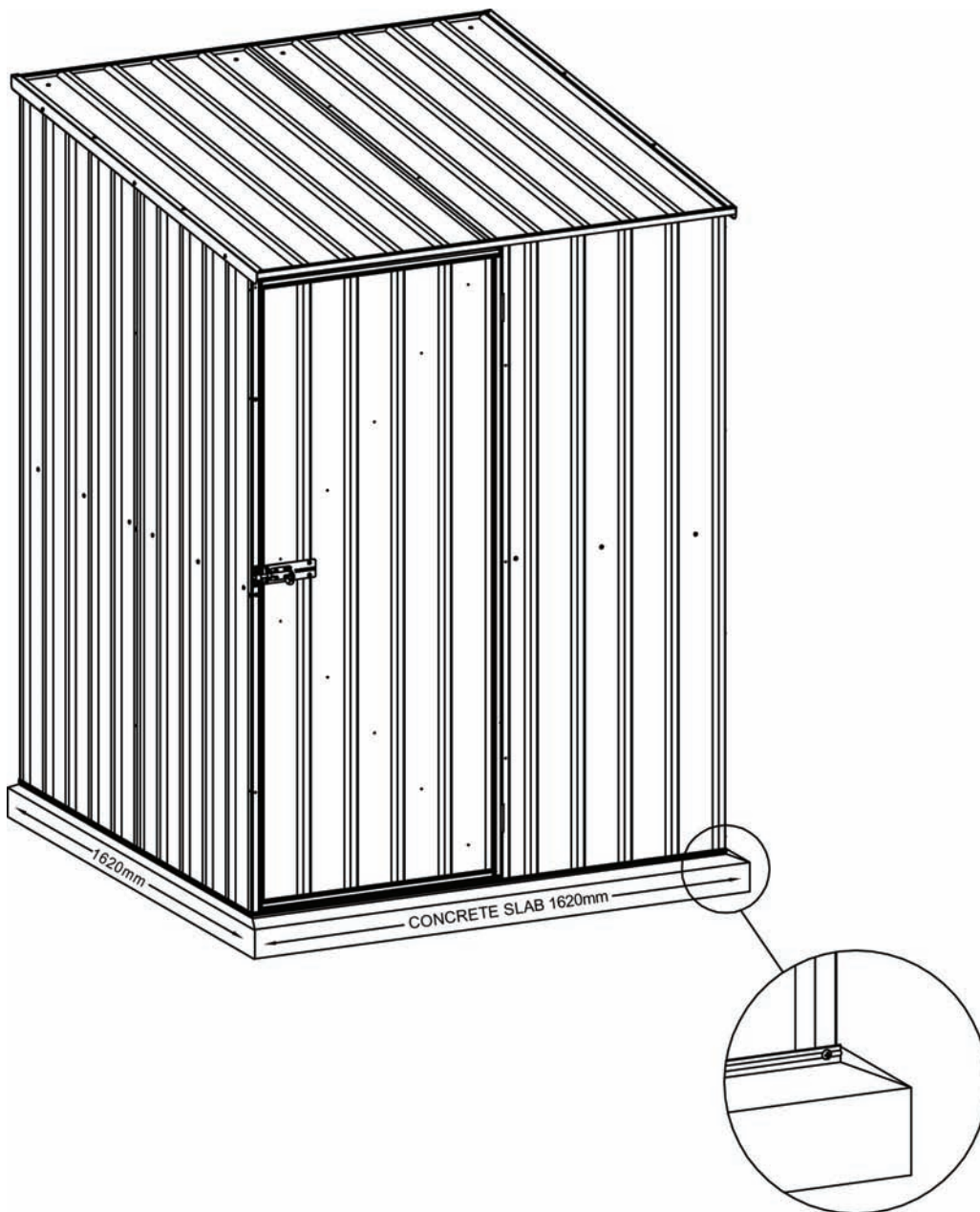
Step 4: Assemble front wall panel.

Step 5: Assemble roof panel.

Step 6: Assemble door.

Step 7: Fit the panels together.

Concrete Slab: It is recommended that your new shed is secured to a concrete slab as per the specifications in this manual.



Concrete slab: Please ensure that your site is level. It is recommended that your slab is 100mm thick and you use builders plastic and F52 reinforcing mesh. We recommend that you make your slab 100mm bigger than the base dimensions of your shed. This will allow for a 50mm edge around your shed. We recommend that you slope the 50mm edges downward by 10 mm so that rain water can be drained away from your shed.

Tools Required:



Electric Drill



Measuring Tape



Screwdrivers



**8mm Masonry
Drill Bit**



Riveter



Rubber Mallet



**Sturdy Ladder
(two if possible)**



Shifting Spanner



**3mm Masonry
Drill Bit**



Sawhorse



Builders Pencil



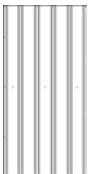
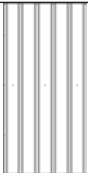
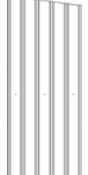
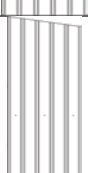
Gloves



Protective Eyewear

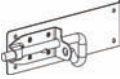
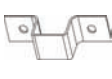
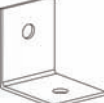
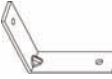
Step 1 : Check all parts against the component list

Lay out all parts with number facing outwards and check off against parts list

Picture	Description	Component	Location	Part No.	QTY	Check
	Sheet	Sheet 2057x770 zinc-left	rear wall	6L	1	
	Sheet	Sheet 2057x770 zinc-right	rear wall	6R	1	
	Sheet	Sheet 1977-2057x770 zinc-left	side wall	7L	1	
	Sheet	Sheet 1977-2057x770 zinc-right	side wall	7R	1	
	Sheet	Sheet 1900-1980x770 zinc-left	side wall	2L'	1	
	Sheet	Sheet 1900-1980x770 zinc-right	side wall	2R'	1	
	Sheet	Sheet 1600x770 zinc	roof	8	2	
	Sheet	Sheet 1900x708 zinc	front	4	1	
	Door	Sheet 1845x770 zinc	door	5R	1	
	Channel	channel 1508 zinc	roof	20A	4	
	Channel	channel 1508 zinc	rear wall	20B	1	
	Channel	channel 1508 zinc	rear wall	20C	1	
	Channel	channel 1508 zinc	front	20D	1	

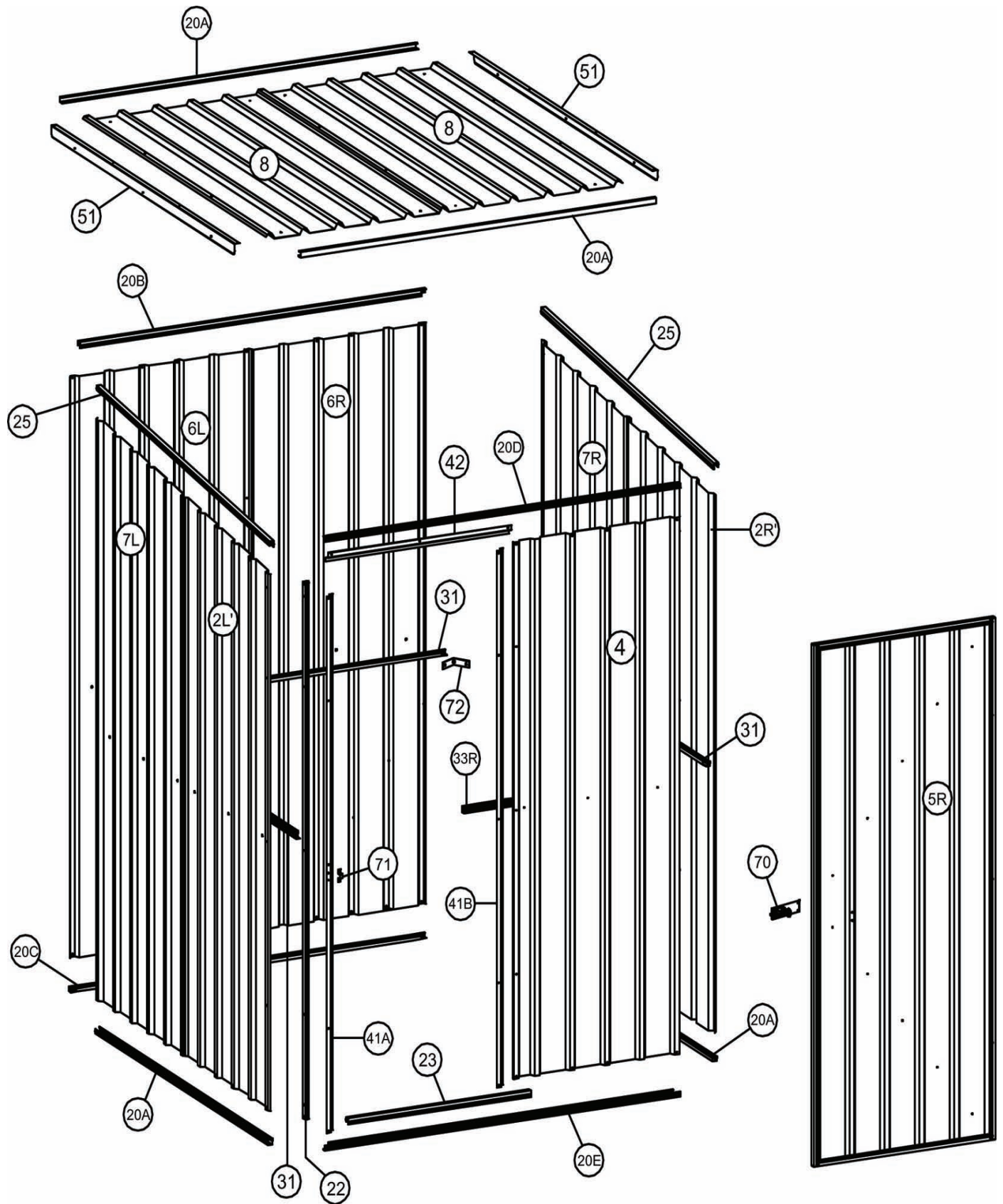
	Channel	channel 1508 zinc	front	20E	1	
	Channel	channel 1515 zinc	side wall	25	2	
	Channel	channel 1898 zinc	front	22	1	
	Channel	channel 775 zinc	front	23	1	
	Channel	channel 1458 zinc	rear wall side wall	31	3	
	Channel	channel 674 zinc	front	33R	1	
	Jamb	jamb 1898 white	front	41A	1	
	Jamb	jamb 1898 white	front	41B	1	
	Jamb	jamb 775 white	front	42	1	
	Lip	lip 1601 zinc	roof	51	2	

FITTINGS PACK

Picture	Component	QTY	Picture	Component	QTY
	Self tapping screws(10mm)	140		Self tapping screws(16mm)	10
	4*10mm Rivet	12		3*10mm Rivet	6
	Pad bolt	1		Keeper	1
	Bracket	8		M8*18mm Hexagonal bolt	8
	M8 Hexagonal Nut	8		Mid wall brace bracket	3
	Self tapper safety cover	25		Channel safety cover (L type)	1
	Channel safety cover (R type)	1		Rawl bolt	8

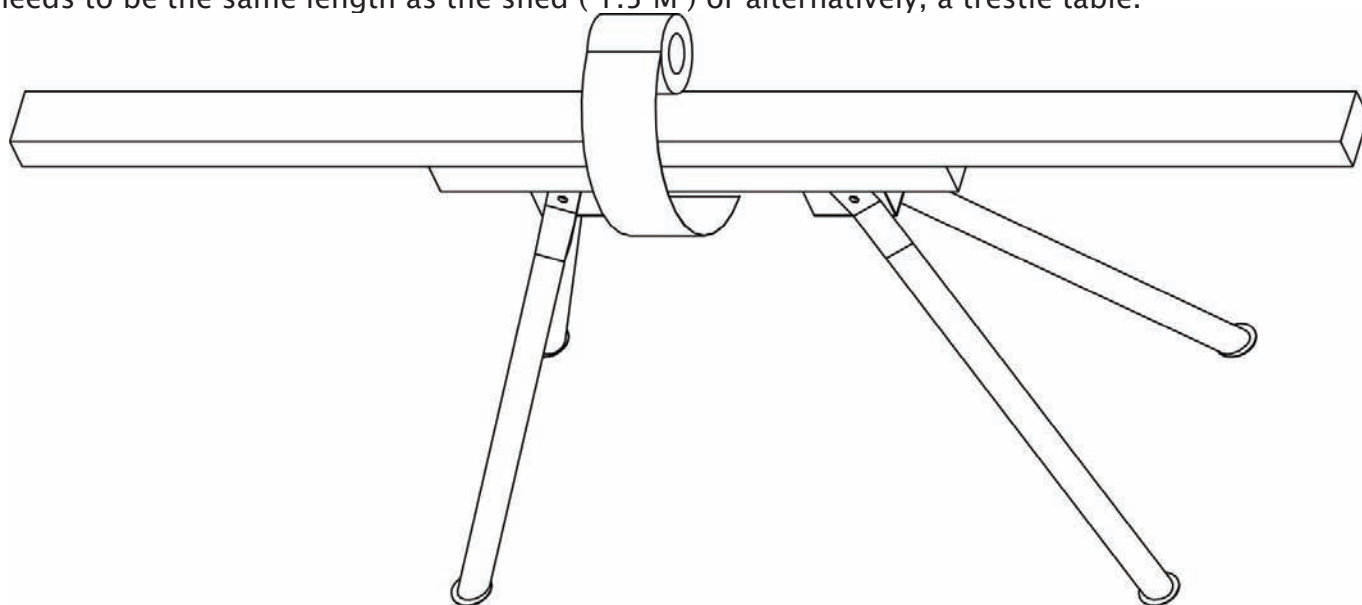
In the unlikely event that you find you are missing a part, please contact your Sealey dealer.

Shed Overview



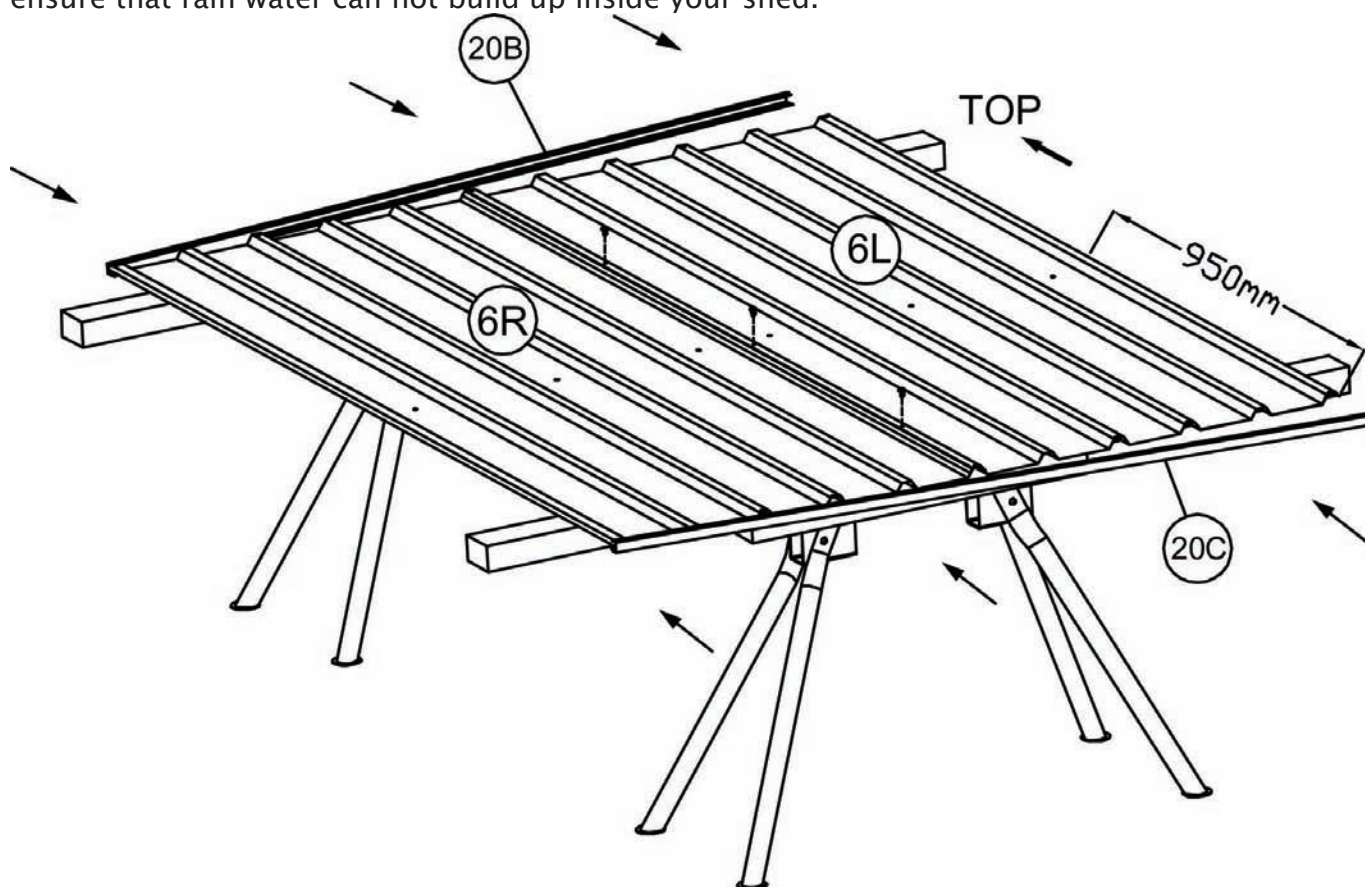
Step 2: Assemble rear wall panels.

You will find it easier to assemble your shed using sawhorses with timber studs attached (timber needs to be the same length as the shed (1.5 M) or alternatively, a trestle table.

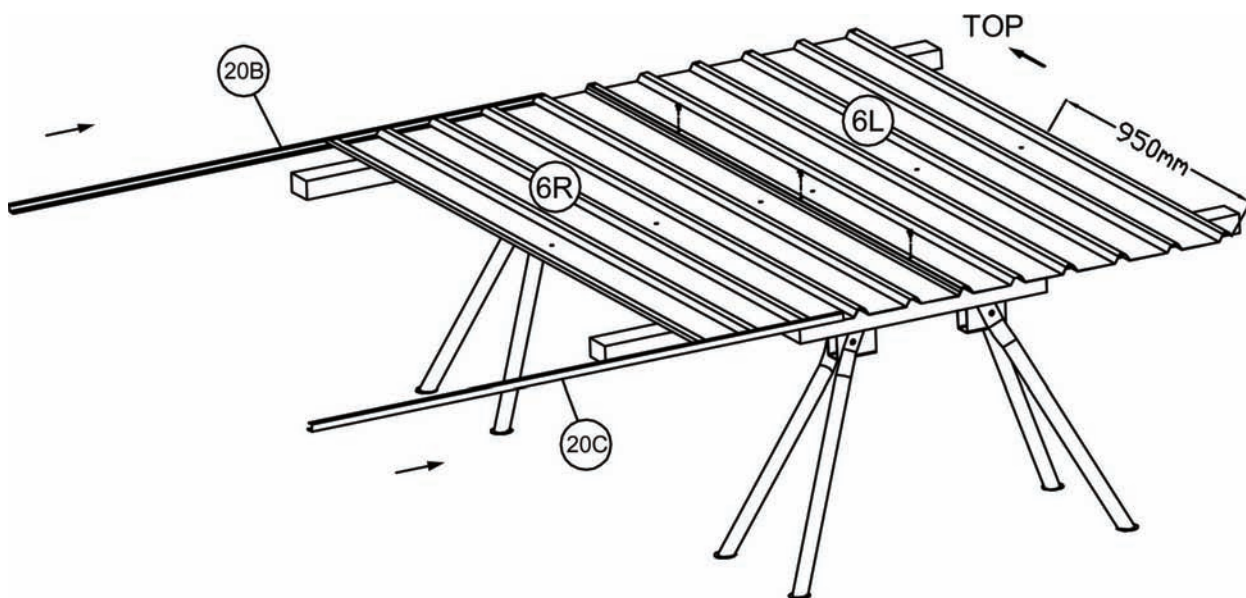


Place 6R and 6L the sheeting on your work table and join together with the self tapping screws per the diagram.

Now fit 20B top channel and 20C bottom channel to the sheeting by tapping it in (diagram A) or sliding it in. (diagram B) Note that the small lip of the channel is always facing out. This is to ensure that rain water can not build up inside your shed.

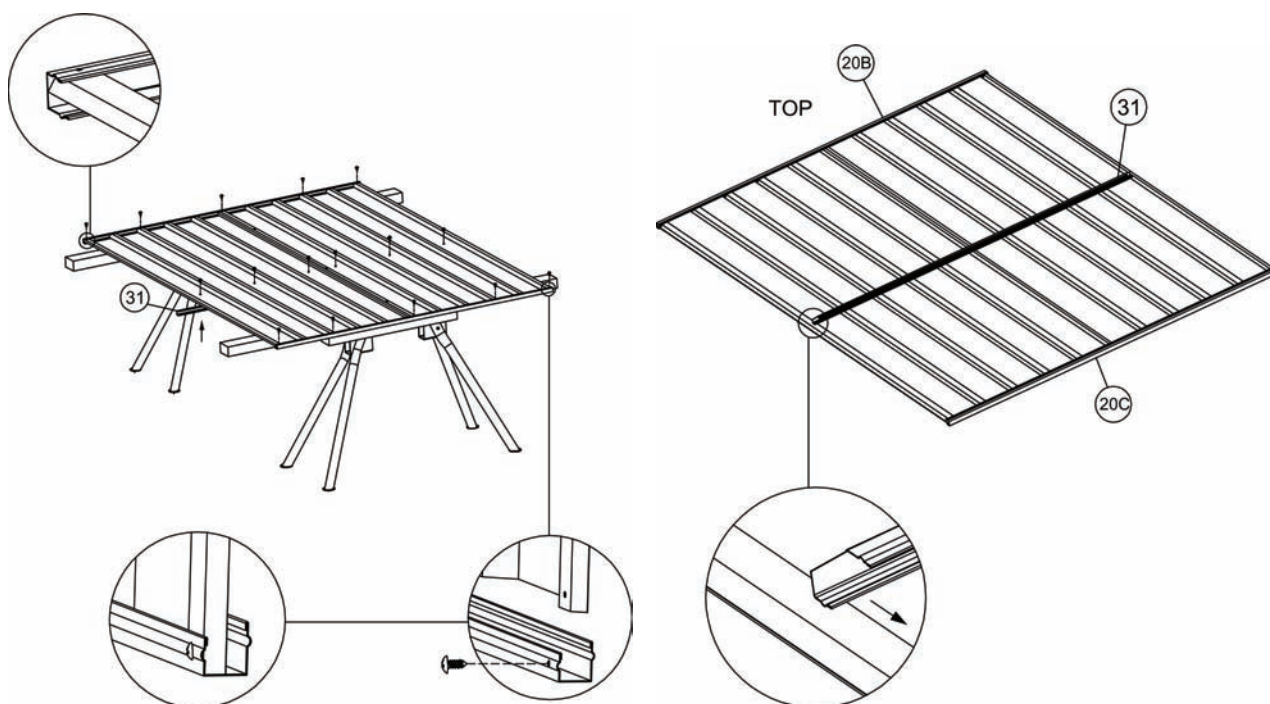


A



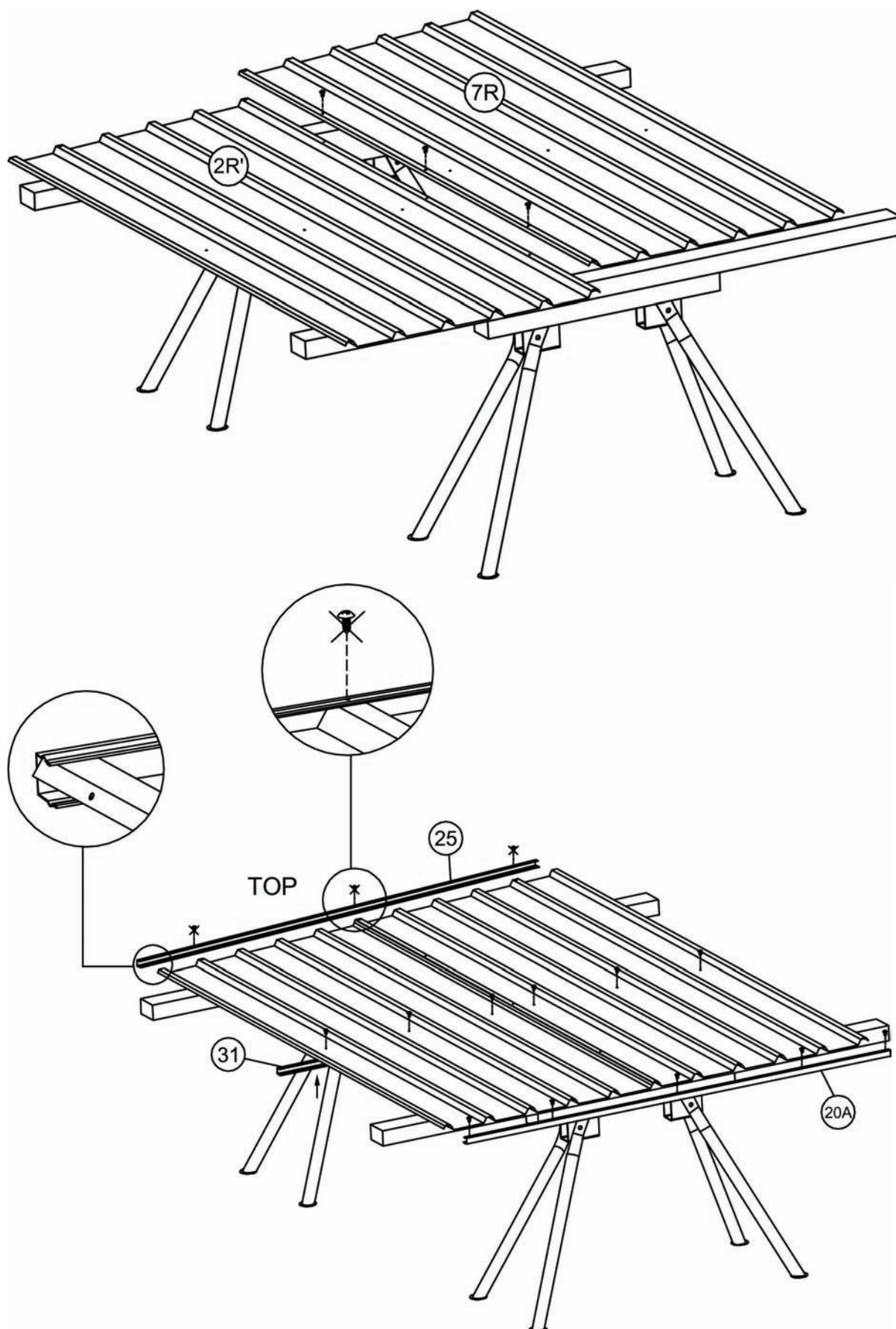
B

Now fit 31 mid wall channel to the sheeting and position it using the self tapping screws. Please note that the groove should face downwards. Position the top and bottom channels using the self tapping screws as well.



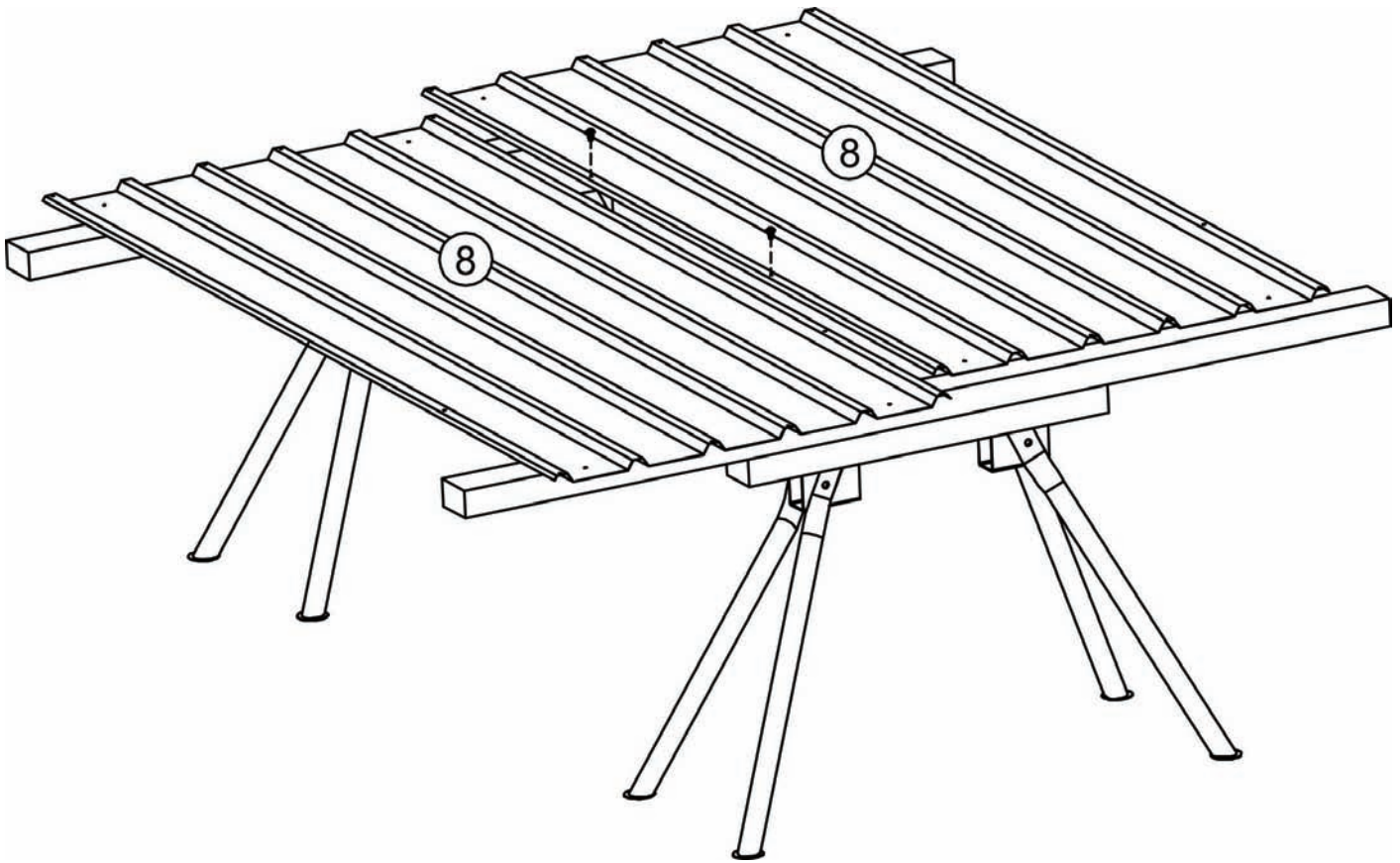
Step 3: Assemble side wall panels

Place 2R' and 7R the sheeting on your work table and tap or slide in 25 top channel and 20A bottom channel. Fix and position the 31 mid wall channel using the self tapping screws. Fix 20A the bottom channel by the self tapping screws but not 25 the top channel in this stage. Note that the small lip of the channel is always facing out. This is to ensure that rain water can not build up inside your shed. Repeat the same steps for 2L' and 7L' the other side wall.

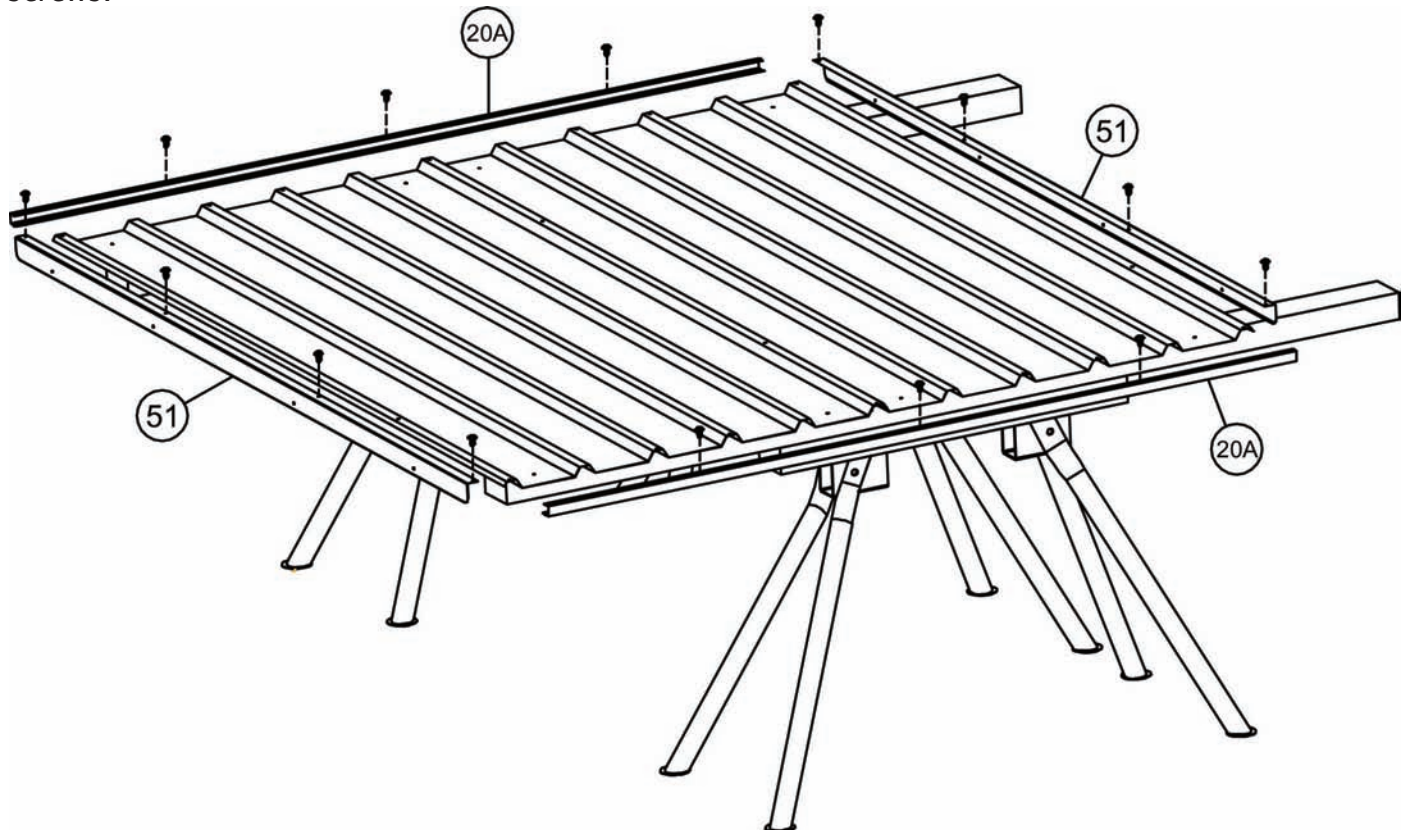


Step 4: Assemble the roof panel.

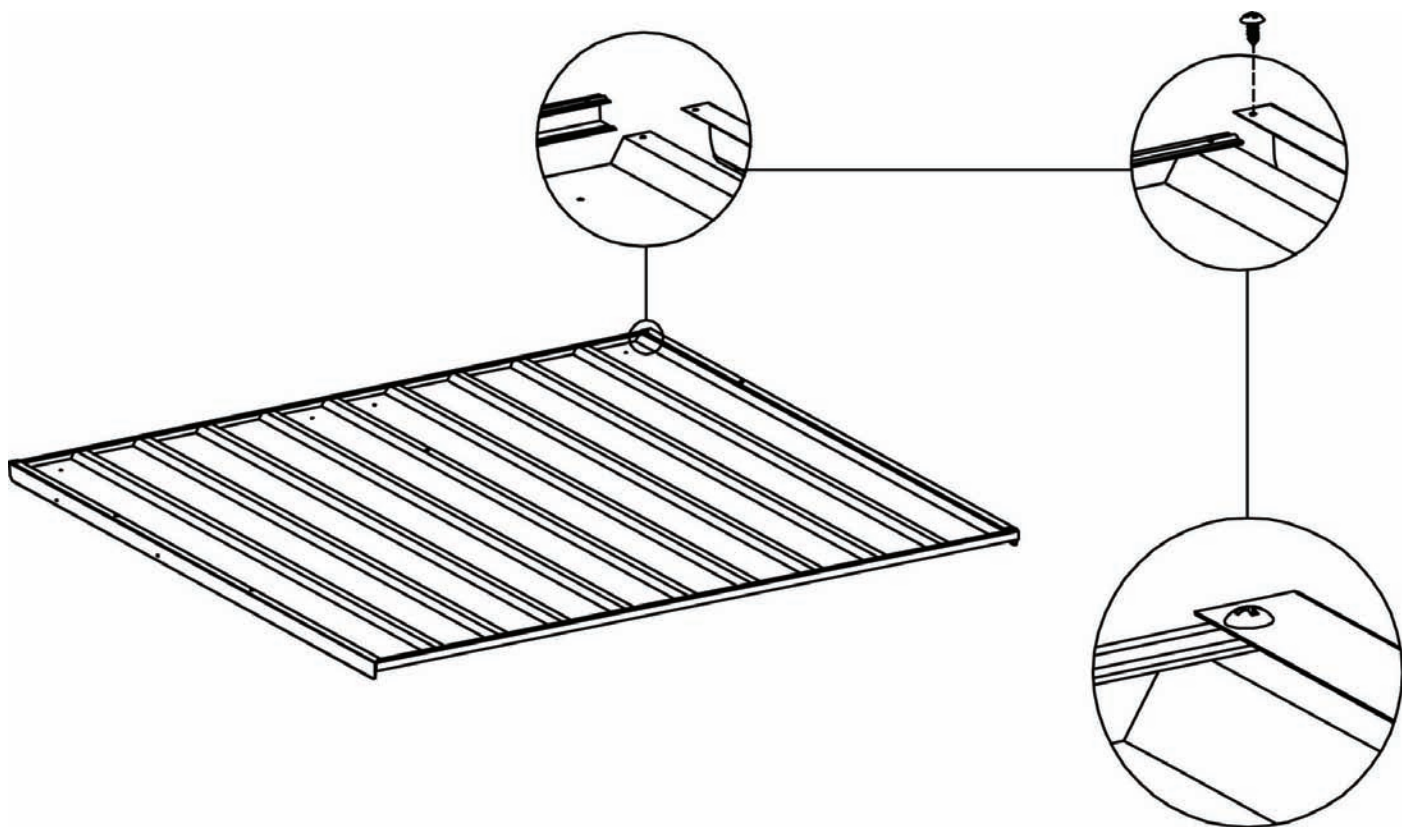
Place 8 and 8 the sheeting on your work table and join together with the self tapping screws per the diagram.



Now tap or slide in 20A and 20A the channels to the sheeting and fix them using the self tapping screws.



Now fit 51 and 51 side lips to the sheeting and fix them using the self tapping screws.



Step 5: Assemble the front wall panel and front door.

Place 4 the sheeting on the work table. Fit 20D the top channel, 20E the bottom channel 41B the jamb (There are pre-drilled holes for next step on both 4 and 41B and must be aligned.) and 33R the mid wall channel to the sheeting and fix them using the self tapping screws. (Not those with cross mark in this stage)

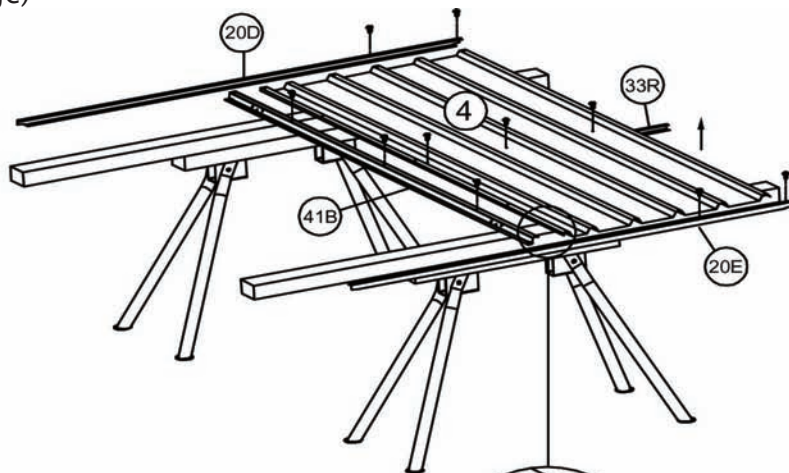


diagram A

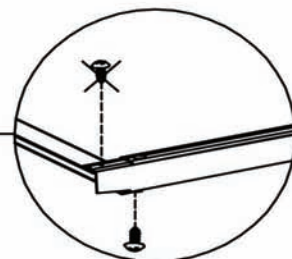
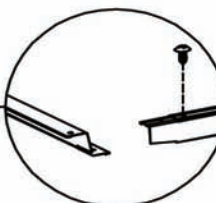
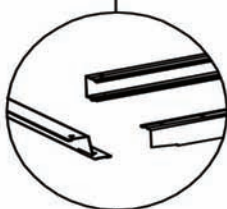
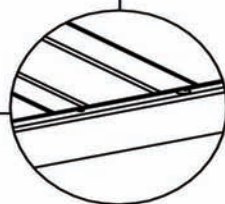
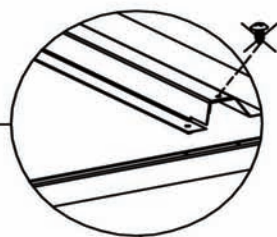
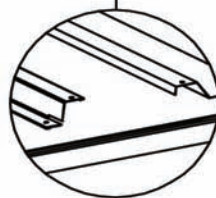
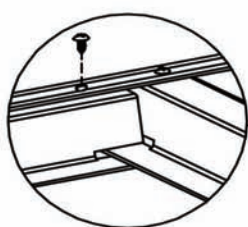
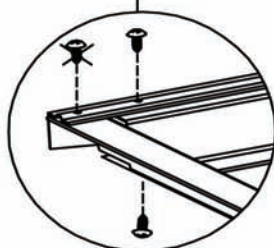


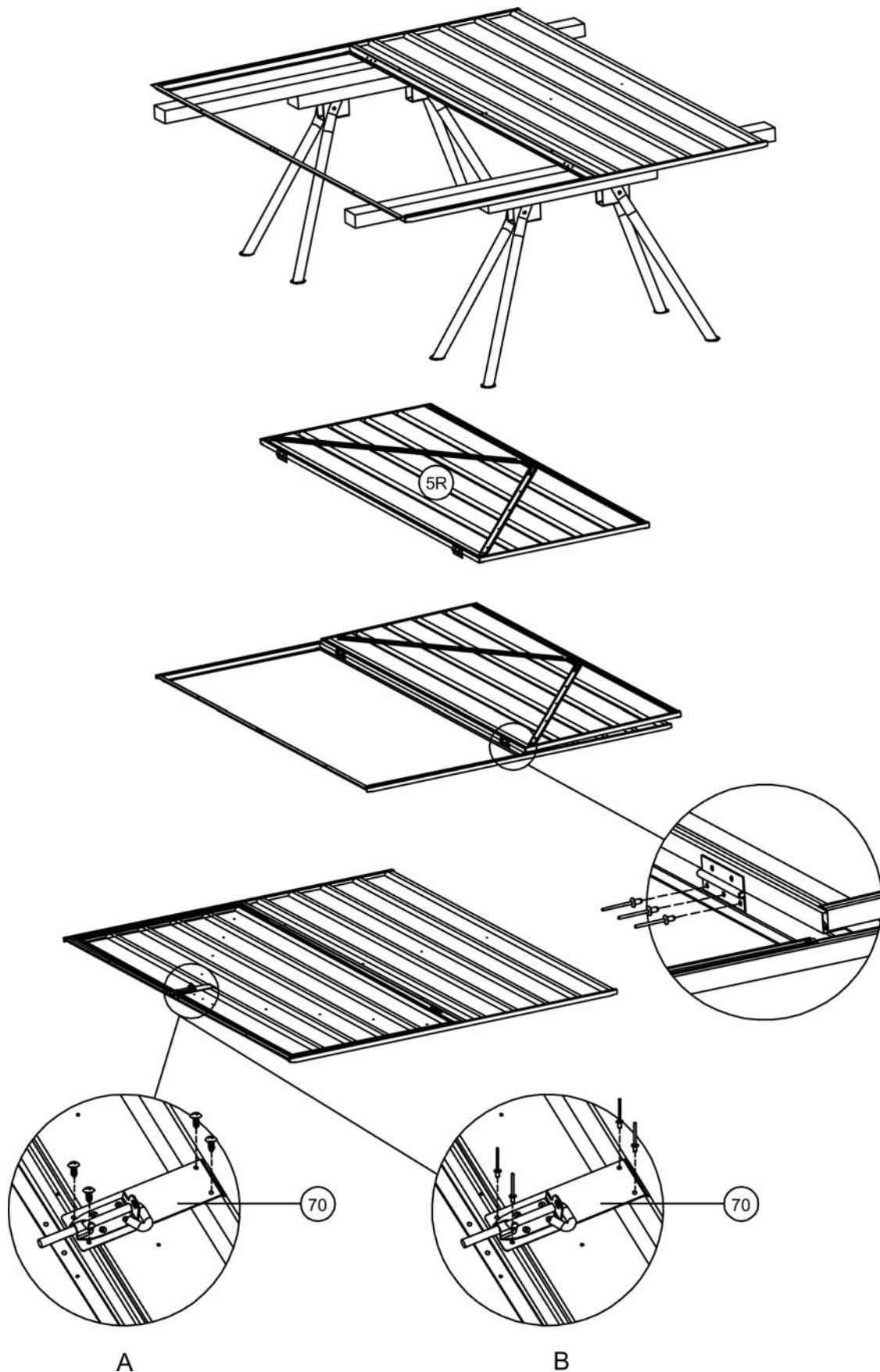
diagram B



Fit the 41A the jamb, 42 the jamb and 23 the bottom channel in following and fix them using the self tapping screws. (Not those with cross mark in this stage) Be aware of the joint details per the diagrams. (Diagram B is as the same as diagram A.)

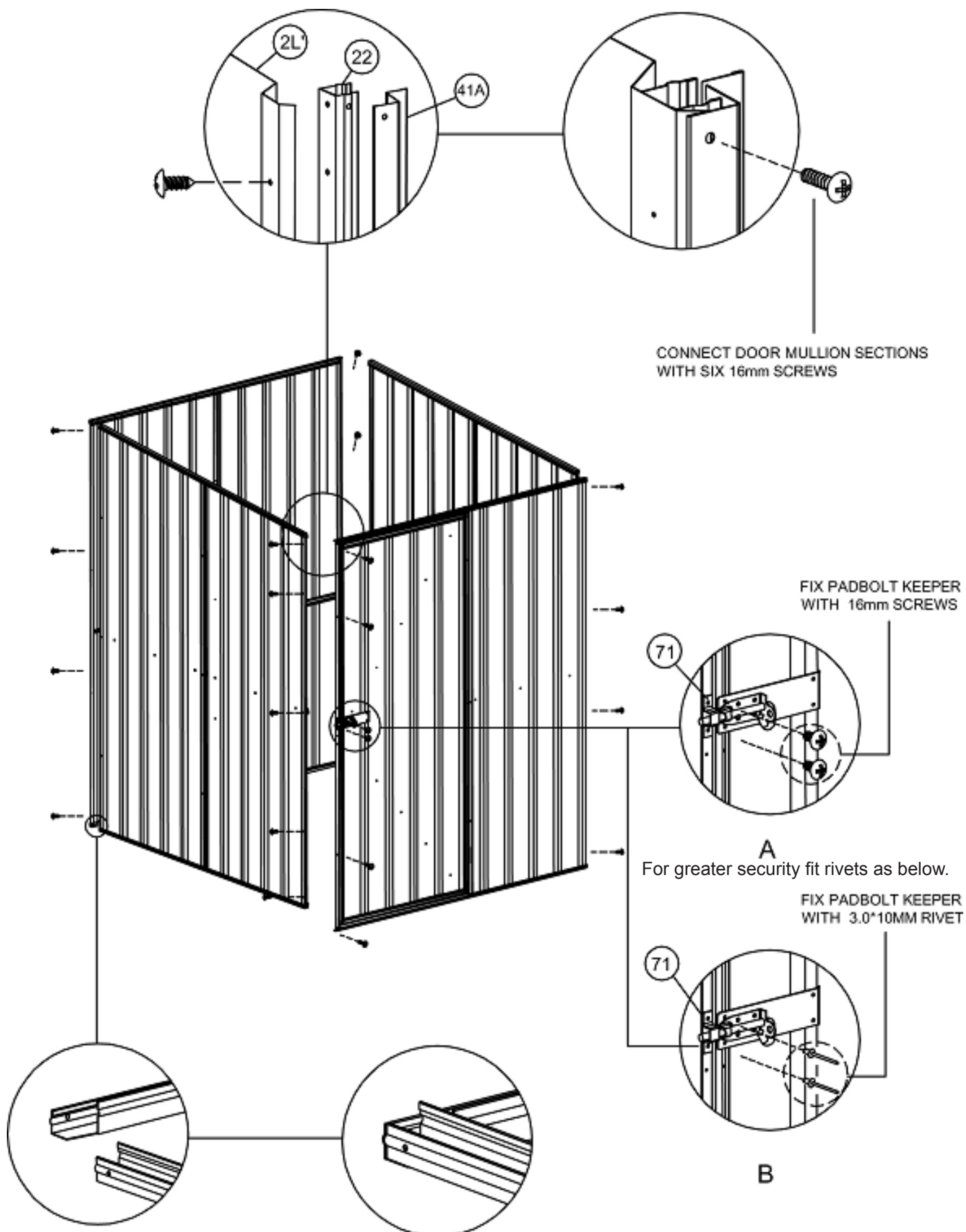
Step 6: Assemble the front wall panel and front door.

Fit 5R the pre-assembled door to the front wall panel per the diagram. Use riveter to fix the door into the pre-drilled holes. Fix 70 the pad bolt (but NOT its keeper in this stage) to the pre-drilled holes and rivet or self tapping screws as required.

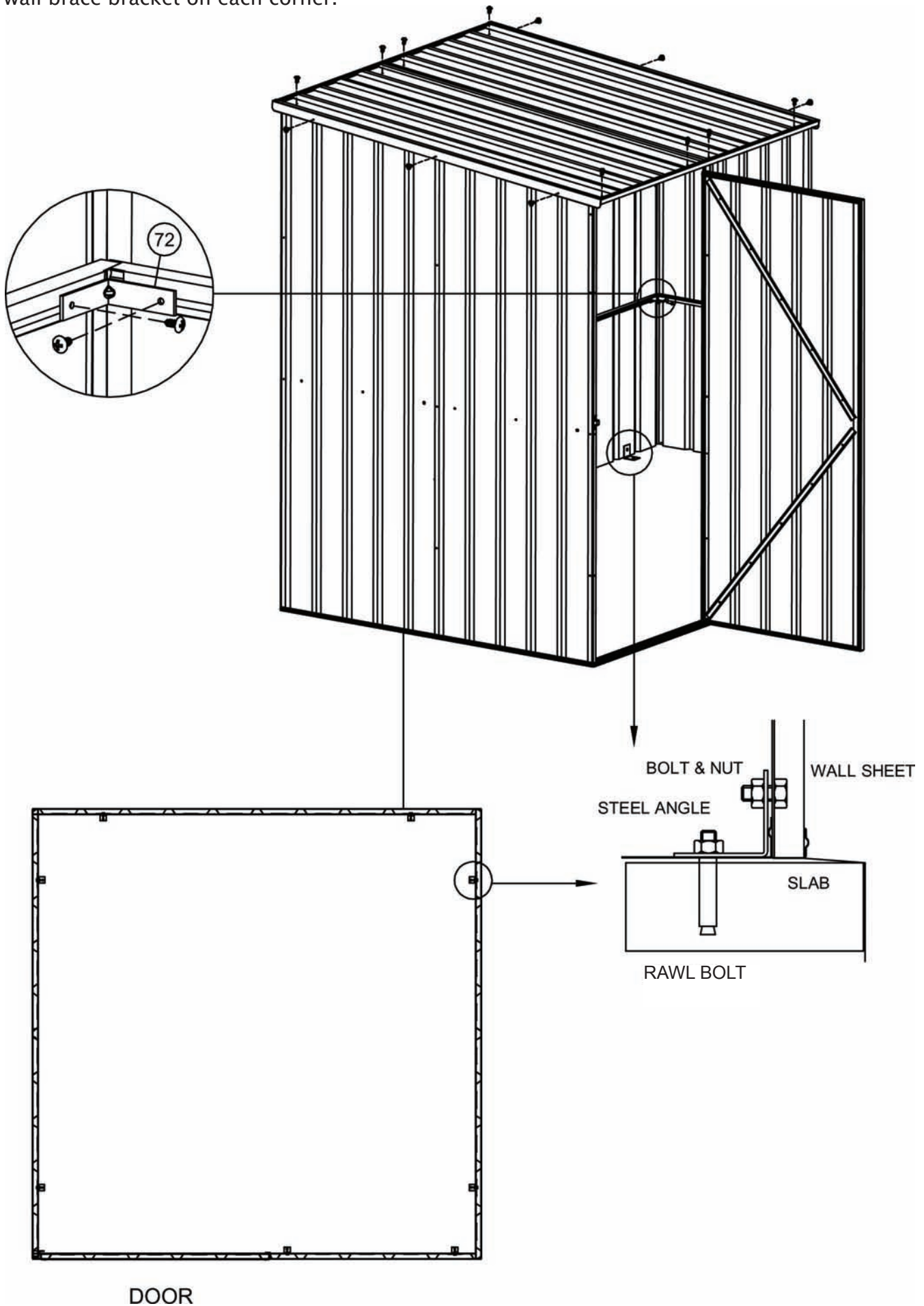


Step 7: Fit the panels together.

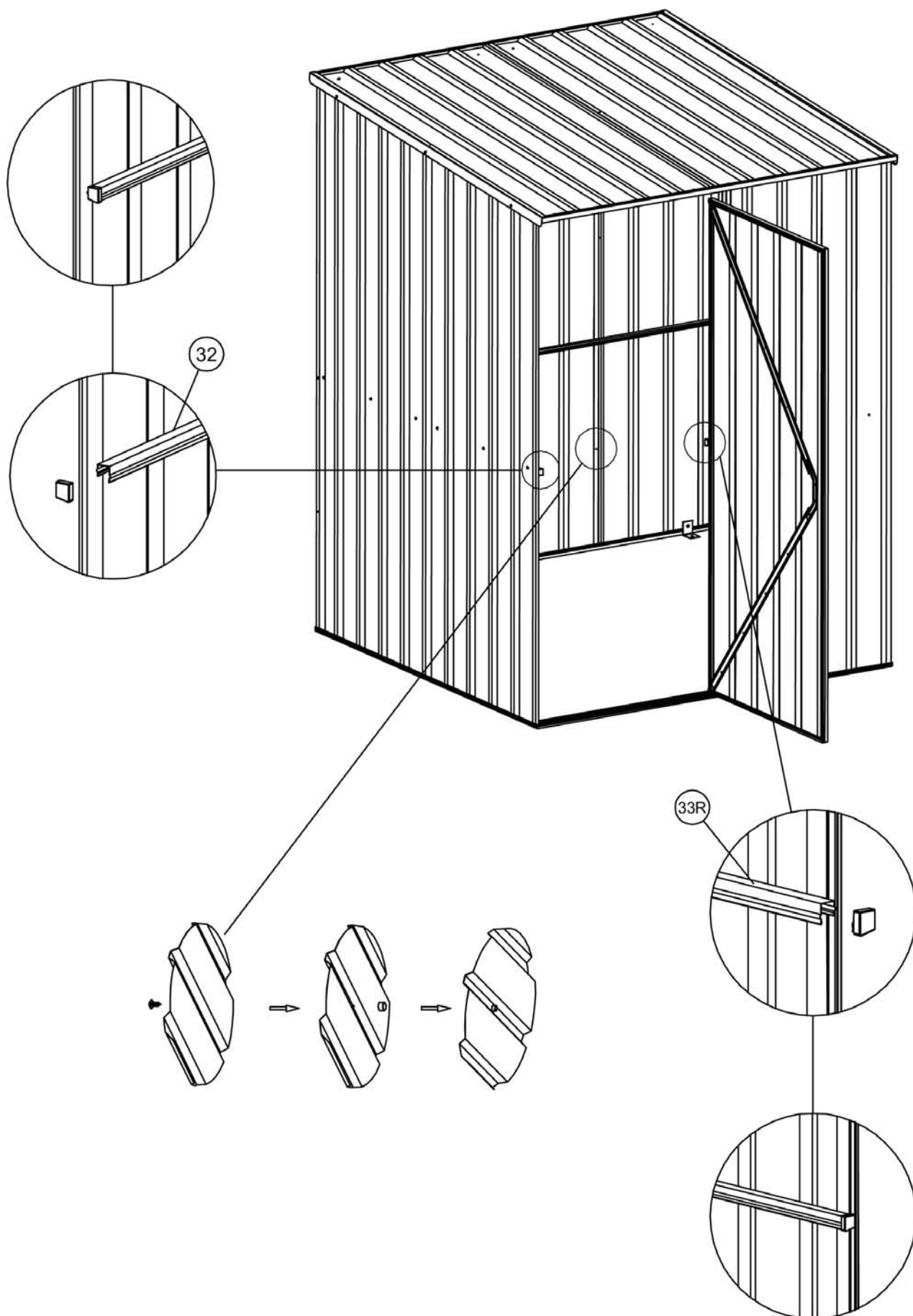
Attach the side walls to the back wall, then the front wall, then the roof. Fix all the components using the self tapping screws. Fix 71 the pad bolt keeper with rivets or screws as required.



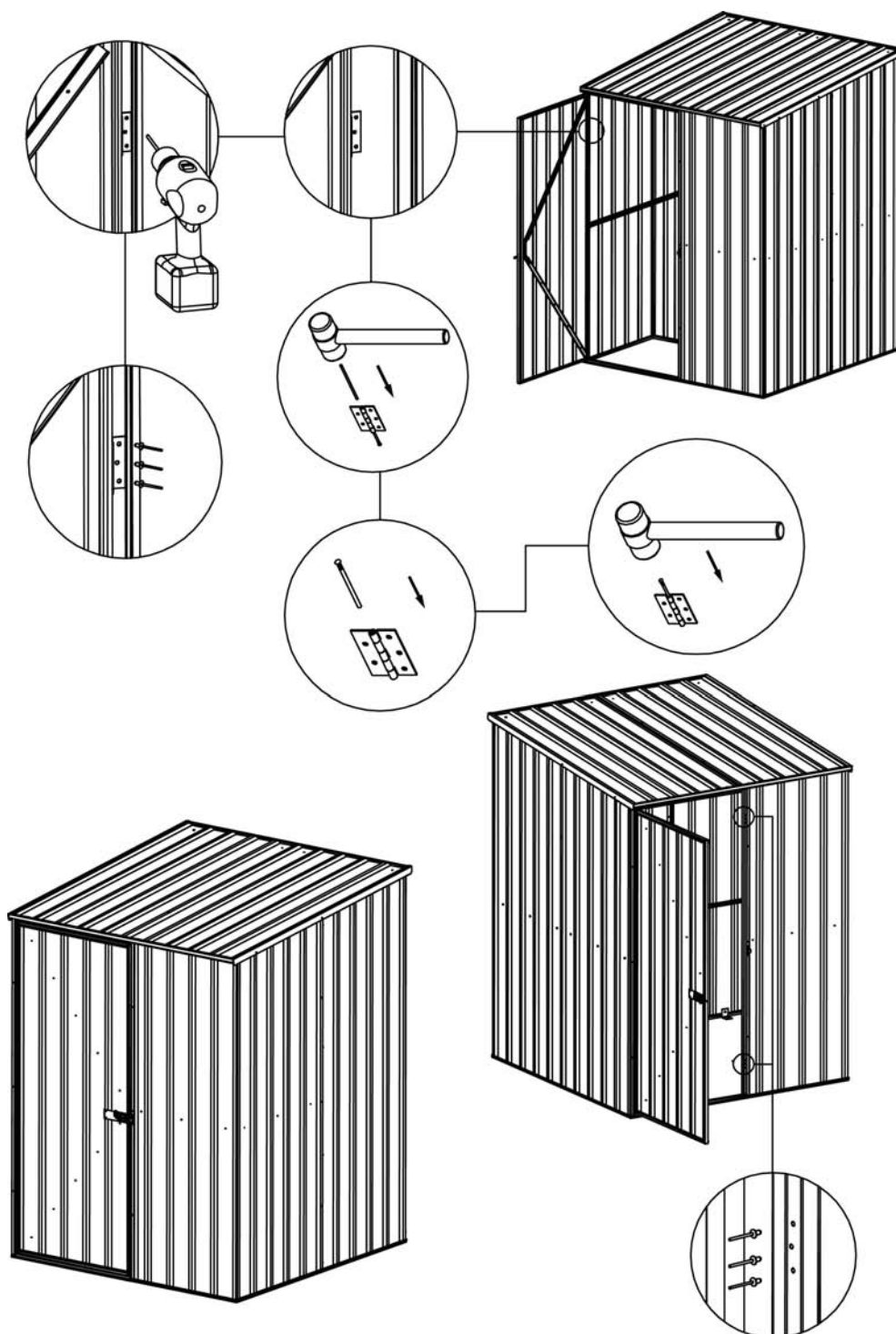
Now fit the bolt down kit per the diagram. Strengthen your mid wall brace by applying 72 the mid wall brace bracket on each corner.



Apply channel safety cover **L** type on channel 32 and **R** type on channel 33R.
Apply the self-tapper covers on the screws fixed on the wall to prevent accidental injuries.



If required, the door can be assembled on the opposite side. Align the door with the edge and drill new holes. Remove the pin from the hinge and reverse it before assembling the door. Fill the old pre-drilled holes with rivets if required. Perform the same procedure for the pad lock.



Sealey sheds are weatherproof, however, heavy winds with driving rain could cause your shed to leak. Condensation will also occur in some weather conditions such as extreme heat or cold. We would recommend the use of a waterproof sealant to help seal around all joins and wherever you feel that water may get in under these extreme conditions.

Shed is not to be used to store corrosive substances or as a chemical store.

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of this product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

INFORMATION: For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.



Original Language Version